Keep door shut

Xyz adjust height

Create rectangle around design

0.00mm

Red is interior

Cyan is outside

Draw rectangle according to dimensions

Move to the top right

print>> page-setup

Modify power settings (configuring custom properties and general settings)

Plywood -

Cyan = 65% + 11% power speed

Red = 50 power% + 8% speed (might need to lower speed)

Plot / Print >>

Printer app should open (UCP)

Positioning can use second tab